Test Methods: PSTC-33

Single-Coated Aluminum Foil Tape



Specialty Tape Division

250 Chester Street Painesville, Ohio 44077

866-GO-AVERY (866-462-8379) Phone:

888-358-4469 Fax:

email: psa.tape@averydennison.com URL: stus.averydennison.com

Surface Preparation

It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil.

Temperatures

- 12° C 10° F Min Application Temp Max Continuous Operating Temp 120° F 49° C Max Intermittent Operating Temp 175° F 79° C

Storage and Shelf Life

One year when stored at 70°F (21°C) 50% RH out of direct sunlight.



General Use Tape Surface Burning Characteristics

Flame Spread **UL 723** 10 Smoke Developed 15 772S

Limited Warranty

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PRODUCT DESCRIPTION

Applications

Suitable for die-cut shapes, shielding, moisture and vapor barrier sealing components or lamination to insulation materials.

Features

Dead-soft 2 mil foil facestock

Quick stick, cold-temperature rubber adhesive

Strong bleached densified kraft liner

Benefits

Strong bond to a variety of substrates Conformability to curved surfaces Exceptional cold environment adhesion conditions Tested in accordance with UL 723

PRODUCT DATA **Product Construction**

US Mils MM's 0.05 Carrier Aluminum Foil 20 Adhesive Rubber Based 2.0 0.05 40# Calendered Kraft 2.5 I iner 0.06

Total Construction

Adhesive Properties

Test Method(s): PSTC-3, ASTM D-3330, STD-10 Peel Adhesion

Product 180º 12" / min Initial

Substrate Lbf / in US Oz / in N / Meter 4.9 78 858

Loop Tack Test Method(s): PSTC-5, STD-7

Product 180° 20" / min Initial

Substrate Lbf / in US Oz / in 12.0 SS 192 2101

Test Method(s): PSTC-7, ASTM D 3654, STD-9 Static Shear

72°F / 22°C 1" sq (6.5 cm2) Product @ 2.2 lbs (1 kg)

<u>Substrate</u> Min to Fail > 10.000

SS